

Technical Data Sheet

Zeludur 400

1 Description

Zeludur 400 can be used as a binder for Zelugen and Zeluflex. It acts as a cross-linking agent and leads to a higher heat resistance and better bonding strength of the adhesive.

2 Technical Data

Basis	Aromatic polyisocyanate
Density	ca. 1.01 g/cm ³ (20 °C)
Viscosity	ca. 3 mPas (20 °C)
Non-volatile content	ca. 35%
NCO content	7,0 ± 0,2%
Flash Point	-4 °C

3 Application

Before applying the adhesive, mix Zeludur 400 thoroughly with the adhesive in the specified mixing ratio (see technical data sheet). The mixture should be processed within the pot life of ca. 8 h.

4 Storage

The product is very moisture-sensitive, therefore it should always be stored in the tightly closed original packaging. It is also sensitive to heat. We recommend a storage temperature between 5 and 25 °C. Storage time in originally closed and sealed packaging is up to 6 months.

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