

# Product information sheet EUKALIN 615 VB

EUKALIN 615 VB is a blend of resins, oil, waxes and a polymer

# **Product description**

White polyolefin-based hotmelt adhesive

# **Application**

Suitable for a wide range of applications in paper and board converting:

- bonding of paper & cardboard also printed & lacquered
- ° carton closing
- production of trays
- covering cartons
- folding boxes

#### **Product properties**

- high adhesion
- clean machine running
- high thermostability (processing)
- low tailng (angel hair)
- high bonding strength in the range 35°C to +60°C (depending on substrate and design or geometry; own tests are necessary)
- ° low odour

Technical specifications	
Viscosity (Brookfield DVII+) 160°C	ca. 1.300 mPa*s ± 25 %
Color	white
Softening point	100 - 110 °C
Open time	long
Setting time	long

Working instructions	
Working temperature	150 °C - 170 °C
Application by	disc / nozzle

### Storage conditions

Stored in a cold and dry place in the original container, the minimum shelf life is 24 months.

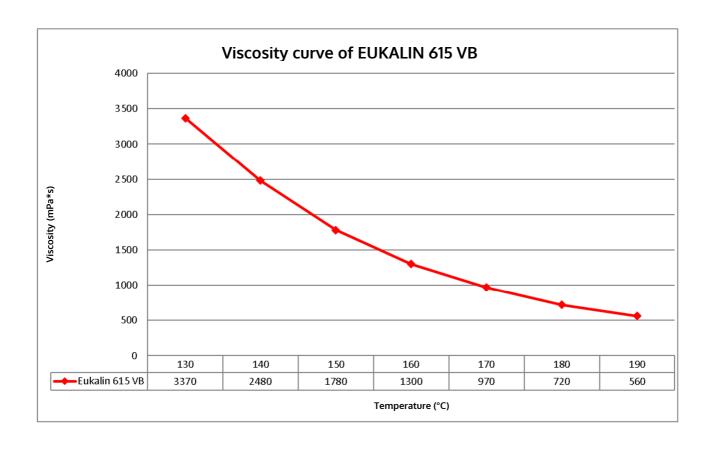
#### Regulations

Please refer to the safety data sheet for detailed information on:

- hazardous goods labeling
- ° transport regulations
- safety regulations



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